



NOTE:

- : Clip locations
- A ,2** FRONT SIDE MOLDING
- B ,9** MOLDING
- C ,2**
- CLIP
- ADHESIVE TAPE
-
- The diagrams illustrate the placement of clips and adhesive tape for a car door molding. Diagram A shows two clips on the front side molding. Diagram B shows one clip on the molding and two arrows pointing to the adhesive tape. Diagram C shows two clips. A legend indicates that the arrow symbol represents clip locations.

Remove the rear of inner fender. Release the clips from inside, then remove the front side molding.

REAR SIDE MOLDING

Remove the quarter trim panel and pull back the plastic cover (see page 20-16). Release the clips from inside, then remove the rear side molding. /



Side Moldings

Replacement (cont'd)

The following materials and tools are required to repair the door molding.

NOTE: Follow the manufacturer's instructions.

Materials: (Reference)

- Stripe remover
3M 08907
- Stripe adhesive remover
3M 08908
- Adhesive tape
3M Super Automotive Attachment Tape

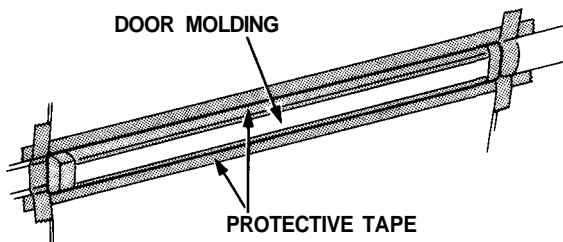
Tools:

- Protective tape
- Knife or cutter
- Sponge or shop towel
- Infrared dryer
- Film
- Putty knife
- Alcohol

CAUTION: Wear gloves to remove and install the door moldings.

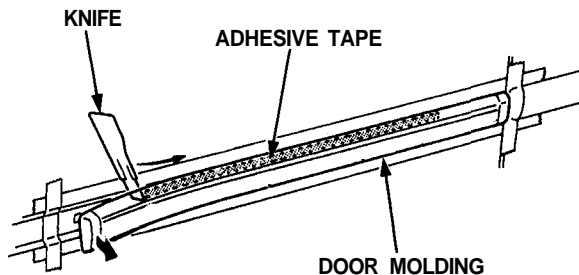
Door molding removal:

1. Remove the door panel and pull back the plastic cover (see page 20-4).
2. Apply protective tape on and around the molding.

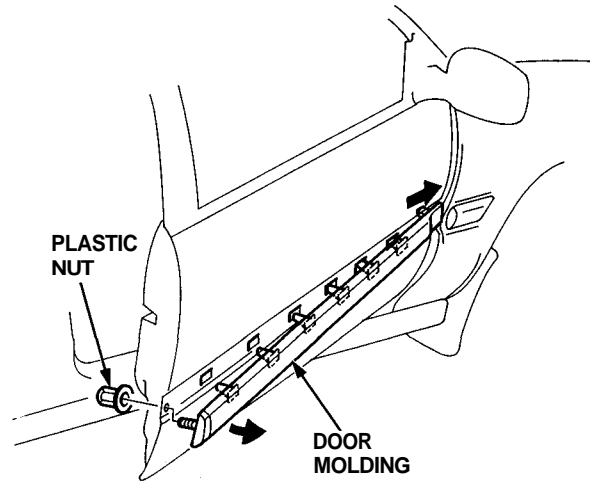


3. Release the clips from inside of the door. Carefully cut the adhesive tape with a knife or cutter while pulling the edge of the molding away from the door as shown.

NOTE: Take care not to scratch or bend the molding.

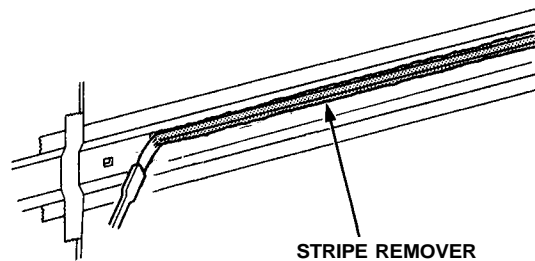


Remove the plastic nut, then remove the door molding by sliding it forward.



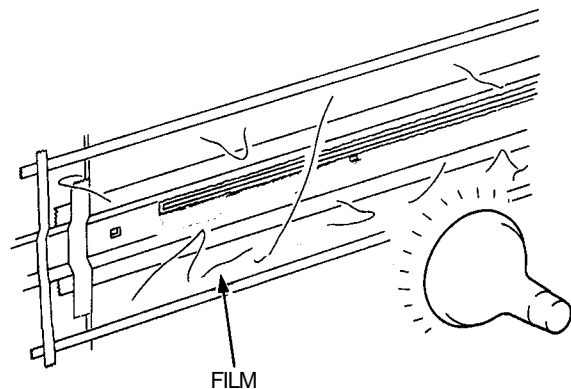
Adhesive tape residue removal:

4. Apply the stripe remover evenly to the bonding surface of the door.



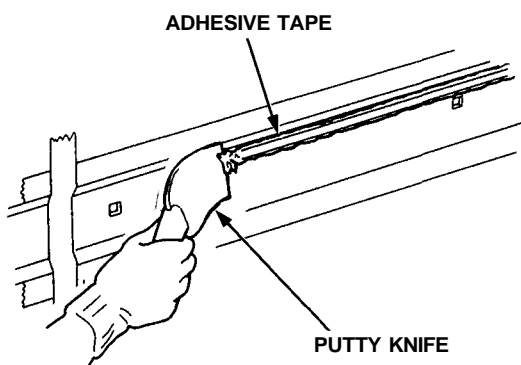
5. Cover the bonding surface of the door with a film, then heat to 104 — 122°F (40 — 50°C) for 5 — 10 minutes with an infrared dryer.

NOTE: Use care when heating to prevent deformation of the door.





6. Scrape the adhesive tape with a putty knife.



7. For removal of adhesive tape residue, follow-up with stripe adhesive remover, then scrape the adhesive tape with a putty knife.

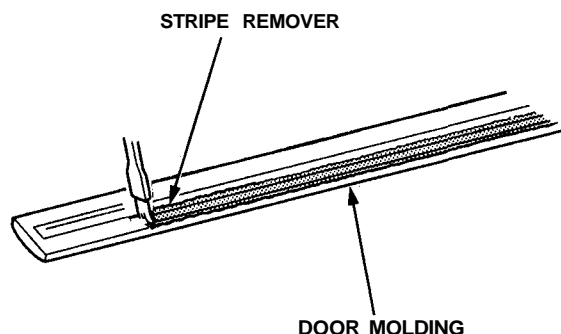
8. Peel off the protective tape, then clean the bonding surface with a sponge dampened in alcohol.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

9. Remove the clips from the molding.

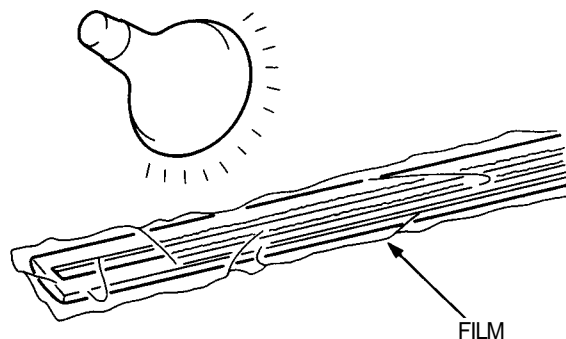
NOTE: If necessary, replace any damaged clips.

10. Apply the stripe remover evenly to the bonding surface of the molding.

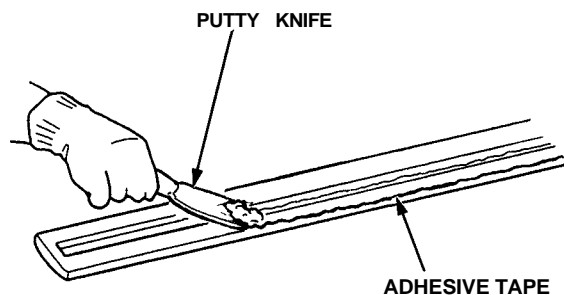


11. Wrap the molding with film, then heat to 104 — 122°F (40 — 50°C) for 5 — 10 minutes with an infrared dryer.

NOTE: Use care when heating to prevent deformation of the molding.



12. Scrape the adhesive tape with a putty knife.



13. For removal of adhesive tape residue, follow-up with stripe adhesive remover, then scrape the adhesive tape with a putty knife.

14. Peel off the protective tape, then clean the molding with a sponge dampened in alcohol.

NOTE: Make sure the bonding surface is kept free of water, oil and grease.

(cont'd)

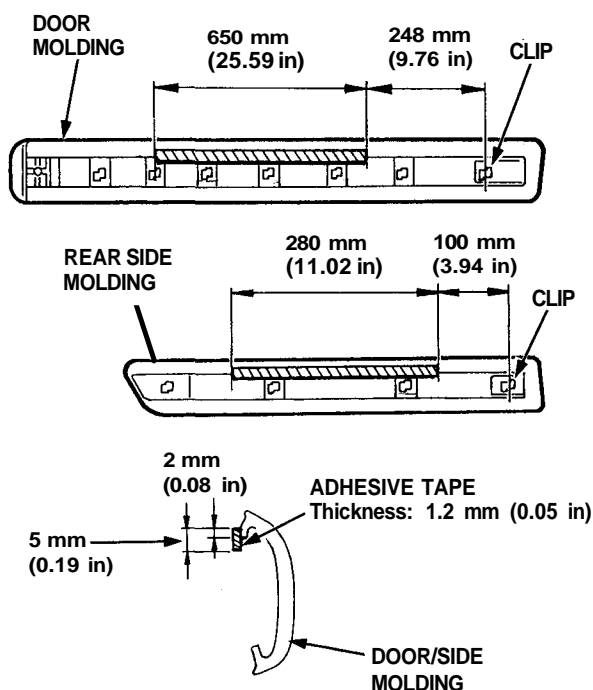
Side Moldings

Replacement (cont'd)

Installation:

15. Install the clips on the molding.
16. Glue the new adhesive tape to the moldings as shown.

 : Adhesive tape location



17. Heat the bonding surface of the door and molding with an infrared dryer.

Door: 104—140°F (40-60°C)

Molding: 68—86°F (20-30°C)

NOTE: Use care when heating to prevent deformation of the molding.

18. Align the molding with the clip locations and set the molding. Lightly push on the molding until its edge is fully seated on the adhesive tape.

NOTE: Do not spray water on the molding within the first 24 hours after installation.

19. Reassemble all removed parts.

Rear Emblems

Installation

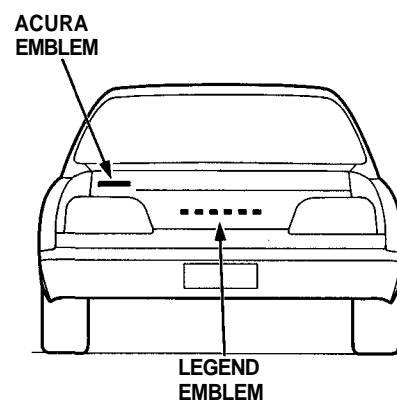
Apply the emblems where shown.

NOTE:

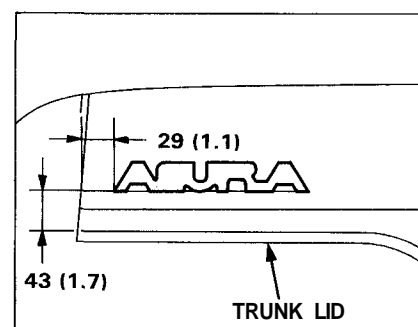
- Before applying, clean the trunk lid surface with a sponge dampened in alcohol.
- After cleaning, keep oil, grease or water from getting on the surface.
- When applying, make sure there are no wrinkles in the emblems.

Attachment Points:

Unit: mm (in)



< ACURA Emblem >



< LEGEND Emblem >

